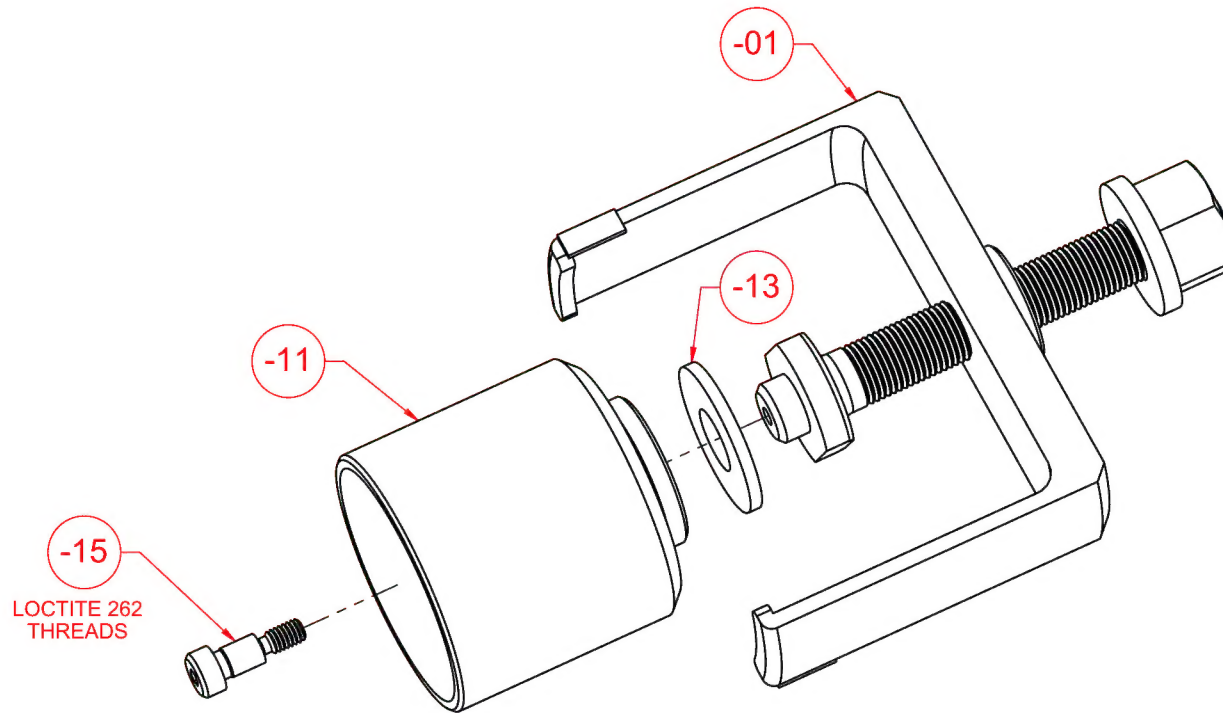


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



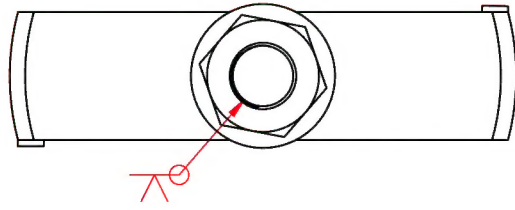
NOTES

1. -11 RECIEVER MUST SPIN FREELY ON -07 THREADED ROD.
2. TEST PEICE -07 RC46, OTHERS WERE FROM RC34-38.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	RED BARN MACHINE		
			-01	1	WELDMENT ASSEMBLY	-	CONSTISTS OF -03 thru -09	2	TITLE PULLER		
	1		-03		FRAME	4140	Ø4 x 3-1/4	3	DWG NO. RBPWC64098		
	2		-05		STOP	1018	18ga. x .20 x .50	3			
	1		-07		TREADED ROD	0-1	Ø1-1/8 x 4-1/8	4	REV -		
	1	B/O	-09		FLANGE NUT	STEEL, BLACK	1/2-20 UNF MCMaster-CARR #91030A440	2			
									UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 METRIC .X ± .1mm .XX ± .01 FRACTIONS ± 1/32 .X ± .1 ANGLES ± 5°		
			-11	1	RECIEVER	4140	Ø2-1/4 x 2-3/8	4			
		B/O	-13	1	WASHER	STEEL, BLACK	Ø1/2 I.D. MCMaster-CARR #98029A033	1	DRAWN BY: PERRITT APPROVED HEAT TREAT SEE PARTS & WELDMENT FINISH SPEC SEE PART USED ON MODEL PW206B & 206B2		
		B/O	-15	1	SOCKET HEAD SHOULDER BOLT	STEEL, PLAIN	Ø1/4 x 3/8 MCMaster-CARR #91259A535	1			
			-	-	-	-	-		UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
	ASSY -01										
								SCALE NTS	DATE 10-28-09	SHEET 1 of 4	

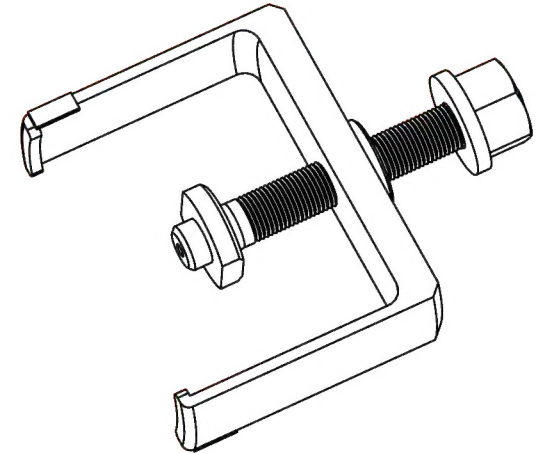
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REVISIONS				
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-	---	-	-	-



-01

WELDMENT ASSEMBLY
BLACK OXIDE



-09

-03

-07

-05

-05

3 TACK
WELDS
(x2)

RED BARN MACHINE

TITLE
PULLER; WELDMENT & ASSY.

DWG NO. **RBPWC64098-01** REV **-**

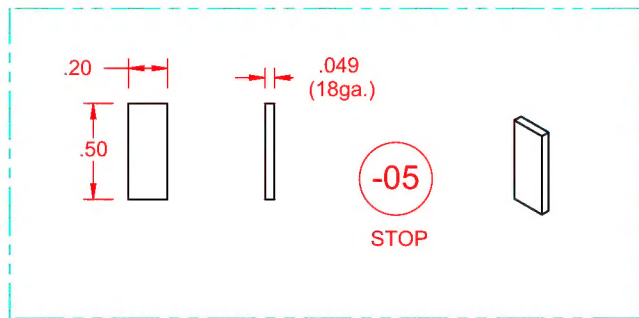
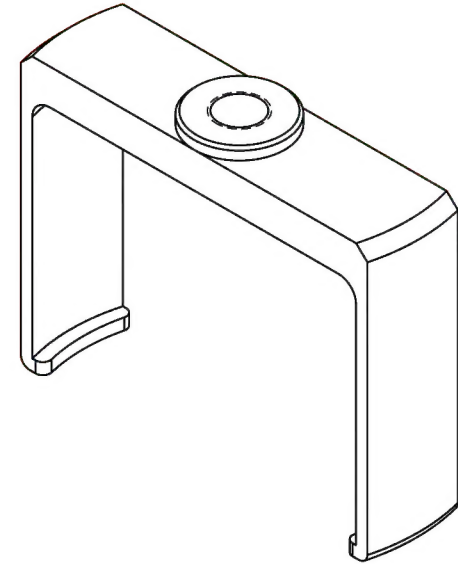
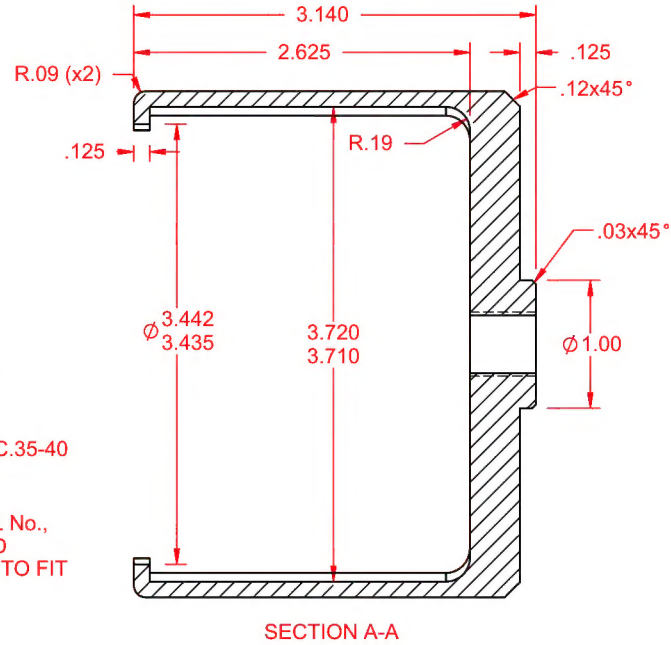
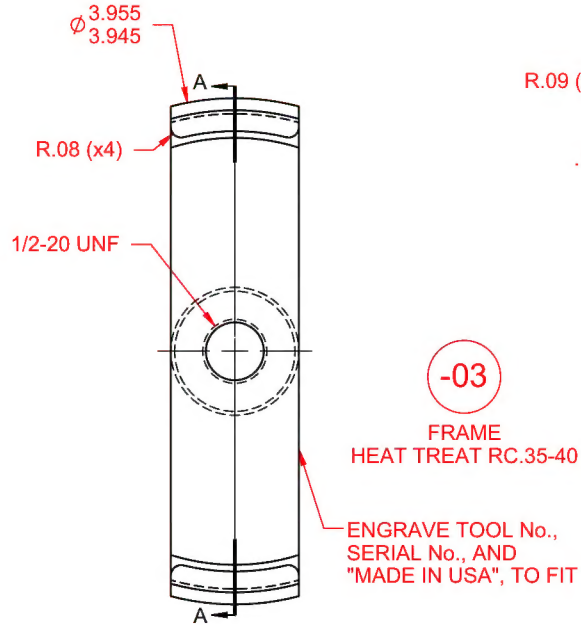
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX \pm .005 METRIC .X \pm .1mm
.XX \pm .01 FRACTIONS \pm 1/32
.X \pm .1 ANGLES \pm 5°
DRAWN BY: **PERRITT**
APPROVED
HEAT TREAT **SEE PARTS & WELDMENT**
FINISH **SEE PART**
SPEC

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
USED ON MODEL
PW206B & 206B2

SCALE **NTS** DATE **10-28-09** SHEET **2 of 4**

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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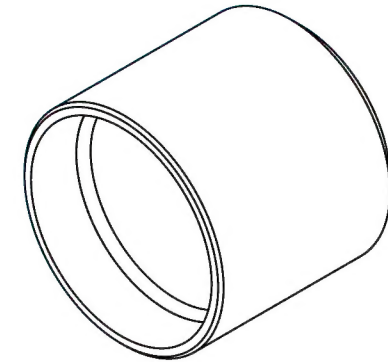
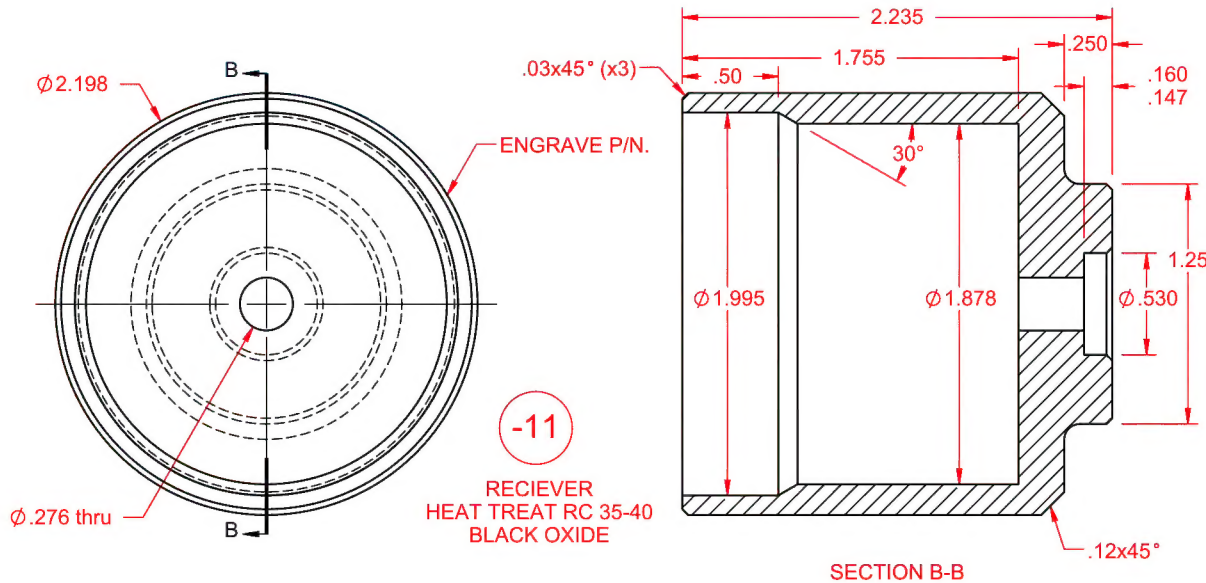
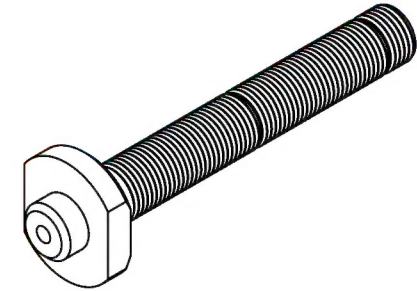
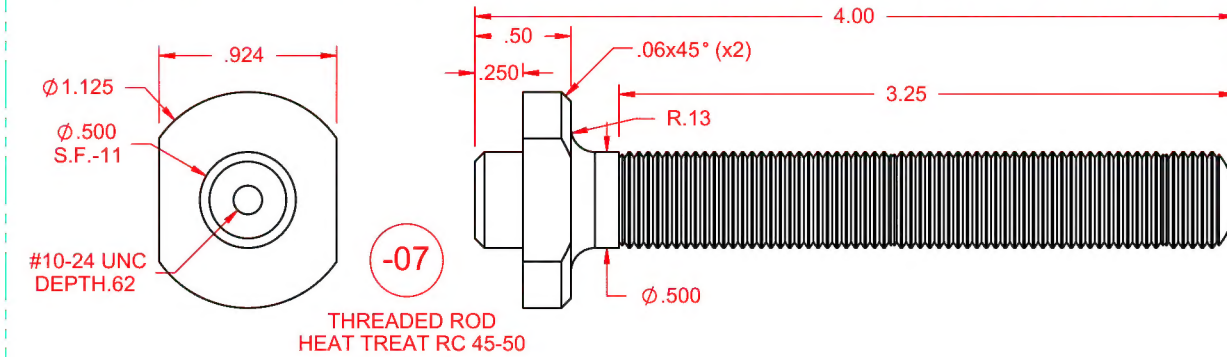


RED BARN MACHINE	
TITLE PULLER; FRAME & STOP	
DWG NO. RBPWC64098-03 & 05	REV -
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	METRIC .X $\pm .1$ mm FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-28-09
SHEET 3 of 4	

DRAWN BY: PERRITT
APPROVED
HEAT TREAT SEE PART
FINISH SPEC SEE PARTS & WELDMENT
USED ON MODEL PW206B & 206B2

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REVISIONS				
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-	--	-	-	-



RED BARN MACHINE	
TITLE PULLER; THREADED ROD & RECIEVER	
DWG NO. RBPWC64098-07 & 11	REV -
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC .X ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-28-09
SHEET 4 of 4	

DRAWN BY: PERRITT
APPROVED
HEAT TREAT SEE PARTS & WELDMENT
FINISH SPEC SEE PART
USED ON MODEL PW206B & 206B2